## Claims

## What is claimed is:

1	1. A robot-based automation system for cryogenic crystal sample		
2	mounting, for example, for use of cryogenic crystal sample mounting in the		
3	x-ray crystallography station at an x-ray source, said robot-based automation		
4	system comprising:		
5	a robot arm;		
6	a handset carried by said robot arm;		
7	said handset including a pair of elongated fingers for sample		
8	mounting, and		
9	each finger carrying a set of strain gauge arrays for providing force		
10	sensing.		
1	2. A robot-based automation system as recited in claim 1 further		
2	includes a Dewar container; said Dewar container including an ice control		
3	system.		
1	3. A robot-based automation system as recited in claim 2 wherein		
2	said Dewar container includes liquid nitrogen flow control.		
1	<ol> <li>A robot-based automation system as recited in claim 1 wherein</li> </ol>		
2	said handset includes a liquid nitrogen reservoir; said reservoir carried by		
3	one of said elongated fingers.		

1	<ol><li>A robot-based automation system as recited in claim 1 whereir</li></ol>
2	said liquid nitrogen reservoir includes a check valve for filling said reservoir
3	with liquid nitrogen and a pin hole for providing a nitrogen jet flow during the
4	sample mounting and retrieval.

- 6. A robot-based automation system as recited in claim 1 further includes a miniature mounting sample holder; said miniature mounting sample holder includes a base member and a support member; said base member and said support member having cooperating features for precision positioning together.
- 7. A robot-based automation system as recited in claim 6 wherein said base member includes a plurality of enlarged recesses surrounding openings spaced apart around said base member.
  - 8. A robot-based automation system as recited in claim 1 wherein said set of strain gauge arrays includes three strain gauge arrays bonded at a predefined area of each said finger.
- 9. A robot-based automation system as recited in claim 1 wherein each of said strain gauge arrays has a temperature compensating bridge sensing circuit configuration.
  - 10. A robot-based automation system as recited in claim 1 wherein said set of strain gauge arrays is used for detecting contact force intensity and direction for each said finger.

		-22-			
1	11.	A robot-based automation system as recited in claim 1 wherein			
2	said set of strain gauge arrays is used for providing a precise gripping action				
3	for each said	for each said finger.			
1	12.	A robot-based automation system as recited in claim 11			
2	wherein said	d set of strain gauge arrays is used for providing feedback results			
3	of said precise gripping action for each said finger.				
1	13.	A robot-based automation system as recited in claim 1 wherein			
2	said robot arm has six-degree of freedom.				
4	4.4	A valuation and automotion avaitant in plains 4 includes			
1	14.	A robot-based automation system as recited in claim 1 includes			
2	a robot arm	controller coupled to said robot arm.			
1	15.	A robot-based automation system as recited in claim 1 includes			
2		shaped sample magazine for containing a plurality of samples.			
_	a trangalar	onapod odmpio magazino for comaning a piaramy er campice.			
1	16.	A robot-based automation system as recited in claim 15			
2	includes a p	olurality of said triangular shaped sample magazine.			
1	17.	A robot-based automation system as recited in claim 1 includes			
2	a controller	computer coupled to said robot arm and said set of strain gauge			
3	arrays.				
1	18.	A robot-based automation system as recited in claim 17			
2	includes a	video camera coupled to said controller computer.			

1	19.	A robot-based automation system as recited in claim 1 includes
2	a Dewar cor	ntainer including an ice control system coupled to said controller
3	computer.	
1	20.	A method for cryogenic crystal sample mounting in a robot-
2	based autor	mation system, said method comprising the steps of:
3	provi	ding a handset carried by a robot arm;
4	mour	nting the sample with a pair of elongated fingers of said handset,
5	and	•
6	sens	ing force of each finger with a set of strain gauge arrays carried
7	by analy of	poid alangated fingers for force sensing